


MARATHON®

Matt Polyester
Embroidery Thread



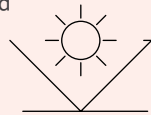
The ideal solution for refined minimal, natural, and emotive design

Matt Polyester Embroidery Thread

The subtle texture brings added depth to every design. With a restrained surface touch and a composed aesthetic, it achieves sophistication through simplicity. MARATHON Matte Polyester captures the natural texture of cotton and linen, while maintaining the strength and performance of polyester and is crafted for contemporary, design-driven embroidery.

Modern Matte Finish

Minimized light reflection results in a powdery, matte surface finish. By reducing eye strain and preserving color integrity, it is particularly well suited to minimalist and soft-toned fashion design trends.



Cotton-Like Texture

At a glance, it mirrors the natural texture of cotton with remarkable authenticity. Free from pilling, fading, and dye bleeding, it combines easy care with the strength of polyester to strike a harmonious balance between emotion and function.



Deep Color Expression

Without the interference of shine, colors remain deep, rich, and true to the original design. Its refined and reliable color expression makes it perfectly suited for expressive embroidery, brand logos, and decorative details.



Product Range



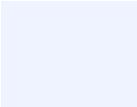
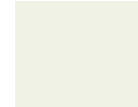
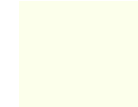
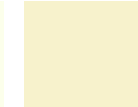
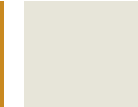
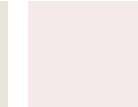
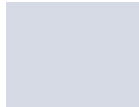
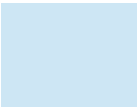
100D/2,
4,000m
Cone

Guideline for Polyester

- ※ Bleach-containing detergents may be used.
- ※ Spin-dry and dry immediately after washing.
- ※ Iron at a temperature not exceeding 110°C (230°F).
- ※ When ironing, place a protective fabric layer between the garment and the embroidered area.
- ※ Avoid exposure to high temperatures and direct sunlight.

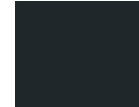
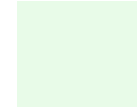
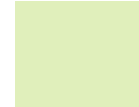
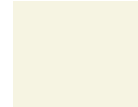
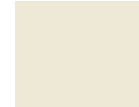


Color Code

											
T001	T002	T503	T0030	T005	T007	T014	T016	T017	T019	T666	T022
											
T657	T025	T028	T029	T030	T041	T042	T587	T052	T057	T060	T058
											
T062	T643	T644	T072	T1351	T593	T595	T597	T616	T605	T081	T083
											
T625	T093	T096	T098	T106	T110	T111	T682	T683	T689	T131	T132
											
T135	T112	T114	T681	T116	T120	T122	T103	T126	T692	T130	T137
											
T141	T143	T148	T150	T154	T724	T164	T181	T745	T749	T207	T744

※ Please note that this is a color reference intended for guideline purposes only. We strongly advise against printing this shade card, as variations in lighting conditions and printer limitations may affect the accuracy of the displayed color. For an accurate representation of the intended shade on fabric, a physical shade card should be used.

Color Code

											
T118	T211	T217	T220	T231	T774	T239	T241	T243	T245	T248	T800
											
T251	T806	T855	T815	T858	T859	T817	T820	T821	T1250	T295	T1268
											
T267	T837	T1279	T294	T847	T504	T324	T327	T329	T340	T345	T357
											
T369	T371	T381	T886	T502	T955	T956	T958	T399	T408	T400	T412
											
T421	T434	T437	T443	T453	T480	T996	T1000	T487	T784	T1501	T490
											
T2322	T498	T1502	T2014	T1503	T1499	T680	T491	T1500	T1498	T496	T497

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Color Index

Marathon Color No.	Col No.	Row No.	Marathon Color No.	Col No.	Row No.	Marathon Color No.	Col No.	Row No.	Marathon Color No.	Col No.	Row No.	Marathon Color No.	Col No.	Row No.	Marathon Color No.	Col No.	Row No.	Marathon Color No.	Col No.	Row No.	Marathon Color No.	Col No.	Row No.			
T001	1	1	T052	2	3	T114	3	15	T143	4	8	T324	6	13	T443	7	16	T605	2	16	T749	4	16	T956	7	7
T002	1	2	T057	2	4	T116	3	17	T148	4	9	T327	6	14	T453	7	17	T616	2	15	T774	5	6	T958	7	8
T003	1	4	T058	2	6	T120	3	18	T150	4	10	T329	6	15	T480	7	18	T625	3	1	T784	8	4	T996	8	1
T005	1	5	T060	3	17	T122	4	1	T154	4	11	T340	6	16	T487	8	3	T643	2	8	T800	5	12	T1000	8	2
T007	1	6	T062	2	7	T126	4	3	T164	4	13	T345	6	17	T490	8	6	T644	2	9	T806	5	14	T1250	6	4
T014	1	7	T072	2	10	T130	4	5	T181	4	14	T357	6	18	T491	8	14	T657	1	13	T815	5	16	T1268	6	6
T016	1	8	T081	2	17	T131	3	11	T231	5	5	T369	7	1	T496	8	17	T666	1	11	T817	6	1	T1279	6	9
T017	1	9	T083	2	11	T132	3	12	T239	5	7	T371	7	2	T497	8	18	T680	8	13	T820	6	2	T1351	2	11
T019	1	10	T093	3	2	T135	3	13	T241	5	8	T381	7	3	T498	8	8	T681	3	16	T821	6	3	T1498	8	16
T022	1	12	T096	3	3	T137	4	6	T243	5	9	T399	7	9	T502	7	5	T682	3	8	T837	6	8	T1499	8	12
T025	1	14	T098	3	4	T141	4	7	T245	5	10	T400	7	11	T503	1	3	T683	3	9	T847	6	11	T1500	8	15
T028	1	15	T103	4	2	T188	5	1	T248	5	11	T408	7	10	T504	6	12	T689	3	10	T855	5	15	T1501	8	5
T029	1	16	T106	3	5	T207	4	17	T251	5	13	T412	7	12	T587	2	2	T692	4	4	T858	5	17	T1502	8	9
T030	1	17	T110	3	6	T211	5	2	T267	6	7	T421	7	13	T593	2	12	T724	4	12	T859	5	18	T1503	8	11
T041	1	18	T111	3	7	T217	5	3	T294	6	10	T434	7	14	T595	2	13	T744	4	18	T886	7	4	T2014	8	10
T042	2	1	T112	3	14	T220	5	4	T295	6	5	T437	7	15	T597	2	14	T745	4	15	T955	7	6	T2322	8	7

※ This color index indicates the location of color numbers in the Marathon Color Book that includes actual embroidery thread samples.
Please use it as a reference when comparing with the physical color book.



DI Dong-il was established in 1955 as Dong-Yang Corporation, playing a pivotal role in laying the foundation of South Korea's textile industry. With a strong manufacturing heritage rooted in cotton yarns and fabrics, the company has continuously evolved into a high value-added textile materials enterprise. The launch of "MARATHON," a premium sewing thread brand for apparel and embroidery, positioned DI Dongil as a market leader in the domestic textile industry. Today, the company operates the Korean business of LACOSTE, expanding its portfolio into the premium fashion sector. Through its merger with Dong-il Aluminium Co., Ltd., DI Dong-il has broadened its business scope beyond textiles to include advanced materials and industrial products, strengthening its position as a global industrial platform company.

Sep. 1955 Established the Incheon Plant of Dong-Yang Corporation (Founder: Jeong Ik Seo)

Jan. 1964 Listed on the Korea Stock Exchange (16th company to be listed)

Jan. 1966 Changed the company name to Dong-il Corporation

Jun. 1979 Established the Jung-Hun Scholarship Foundation

1950~1970's

Aug. 2004 Established Dong-il Aluminum Minum India Pvt. Ltd. (India)

Apr. 2014 Established Dong-il Vietnam

Aug. 2015 Established DIBIZ Co., Ltd.

Mar. 2016 Merged with Dong-il Sanja Co., Ltd.

Dec. 2018 Acquired Plasmatech Co., Ltd. through Dong-il C&E Co., Ltd.

Mar. 2019 Changed the company name to DI Dong-il Co., Ltd.

Dec. 2019 Established DI System Co., Ltd. through a spin-off of the heat exchanger business division of Dong-il Aluminum Co., Ltd.

2000~2010's

Global DI DONG IL

1980~1990's

Aug. 1986 Completed the Dong-il Group Headquarters (Daechi-dong, Gangnam-gu, Seoul)

Apr. 1989 Established Dong-il Aluminum Co., Ltd. (Cheonan Plant)

Sep. 1991 Established PT Dong-il Indonesia (Jakarta)

Apr. 1996 Established Dong-il Sanja Co., Ltd.

Oct. 1997 Established DIB-EGYPT L.L.C. (Cairo)

2020's ~

Mar. 2023 Dong-il Lacoste Co., Ltd. was renamed

Jun. 2024 Commenced construction of Dong-il Aluminum Co., Ltd. Cheongju Plant No. 2

Aug. 2025 Merged with Dong-il Aluminum Co., Ltd.



MARATHON is a leading embroidery and sewing thread brand in South Korea, exporting to over 50 countries worldwide. Products are manufactured using carefully selected raw materials at state-of-the-art production facilities, ensuring consistent quality and performance. MARATHON offers a wide spectrum of colors and eco-friendly product lines aligned with global market trends and holds the latest internationally recognized certifications.

Marathon was born as a strategic raw-material brand of Dongil Textile, starting with sewing threads. As the first sewing thread in Korea to earn KS certification, its outstanding quality has been widely recognized at home and abroad, successfully substituting imported products.

1950's

Begin

1980's

As the first in Korea to develop high-tenacity, low-elongation spun polyester sewing threads, Dongil strengthened both quality innovation and cost competitiveness, and later expanded into embroidery thread production based on its manufacturing expertise and market insight.

2000's

Through the development of specialized threads for caps, the sewing thread business expanded its share into overseas markets, including the Americas. The embroidery thread business established a global supply network spanning more than 50 countries, launching exports alongside its domestic operations. These achievements elevated the 'Marathon' brand to a globally recognized name.

2010's

- Development of innovative material products aligned with global market changes and trends – Recycled, reflective, and other advanced materials
- Focus on world-class quality through investment in state-of-the-art facilities – Including Swiss-made SSM winding machines and UK-made STRAYFIELD high-frequency dryers
- The global network has further expanded from 50 to 70 countries

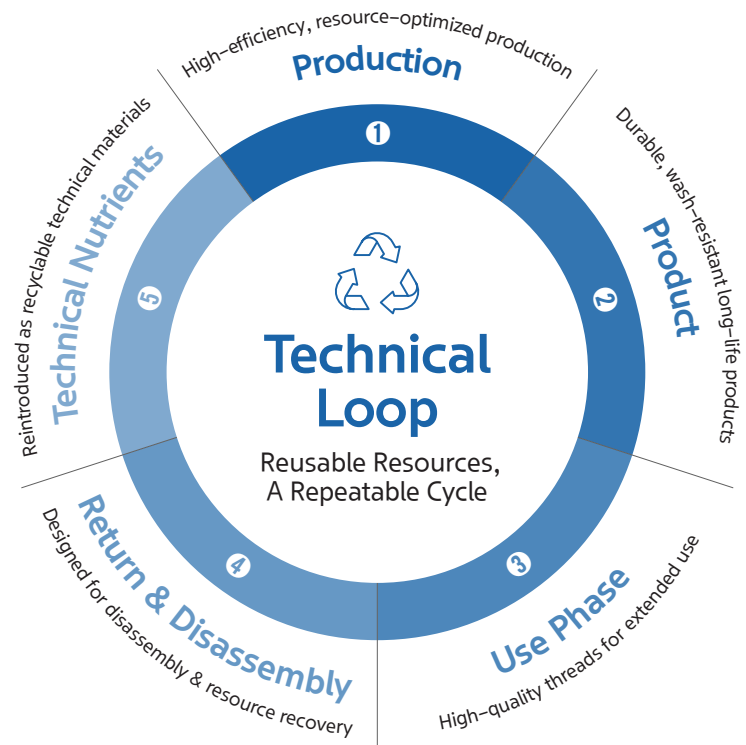
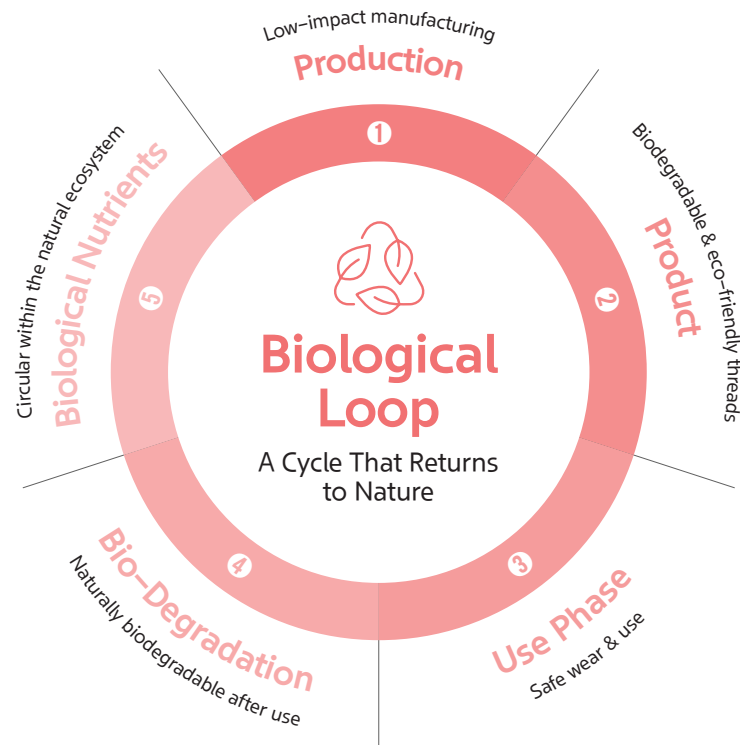
Continue....

MARATHON opens the future through the **quality of embroidery threads** – the smallest element that defines the perfection of embroidery.

Excellence Always

Sustainable Material Cycle with Marathon

DI Dongil MARATHON is committed to building the future of responsible embroidery through a sustainable circular system. Addressing carbon emissions and waste—key challenges of the textile industry—Marathon implements sustainable practices across every stage, from yarn and dyeing to color matching and packaging. Sustainability is not a choice, but a fundamental principle of MARATHON.





The Performance Standard
in Embroidery Threads

Extreme Durability

High tensile strength / Abrasion resistance

Color Stability

High-gloss & high colorfast dyeing

Heat Resistant Performance

Minimal deformation and shrinkage,
even in high-temperature environments

Smooth Sewing Quality

Low-friction treatment & precision
surface finishing

Consistent Global Quality

Global standardized production process



KSA



Natural, silk-like luster
The optimal choice for refined elegance

Viscose Rayon
Embroidery Thread

A perfect balance of durability and practicality
The benchmark for industrial standards

Polyester / RPF / Matt
Embroidery Thread

A harmony of radiant expression and robust durability
Premium metallic embroidery threads

Metallic
Embroidery Thread

Reflects light, glow in the dark
Functional embroidery threads for safety and visibility

Reflective / Glow in the Dark
Embroidery Thread



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